**Answer of 1:**

Segment registers are use for pointing the accessible blocks of memory. Though it can store any data but the system behaves like a single address operating system with it. Segment registers have base address pointers that are used to create a 20-bit pointer using just 16-bit registers. To reference any memory location in a segment, the processor combines the segment address in the segment register with the offset value of the location. Moreover, segments are specific areas defined in a program for containing data, but unlikely to store them in the code and stack segment. For so, it’s not an ideal idea to use segment register to store registers.

**Answer of 2:**

GPR or General Purpose Registers allows the user to access any other registers in the stores. The general purpose registers are used to store temporary data in the time of different operations in microprocessor. They can store both data and addresses.